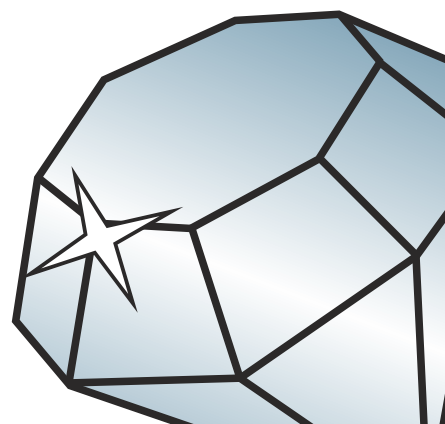


# Vertical Slider Secondary

Heavy Duty Section Guide



DURATION  
WINDOWS



# Contents



## **Parts**

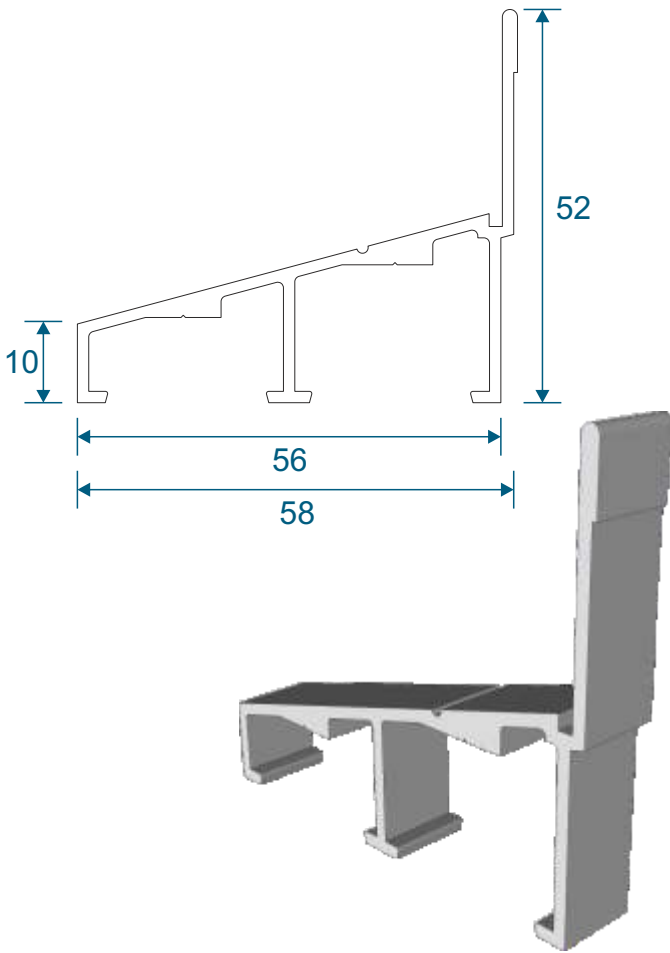
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## **Sections**

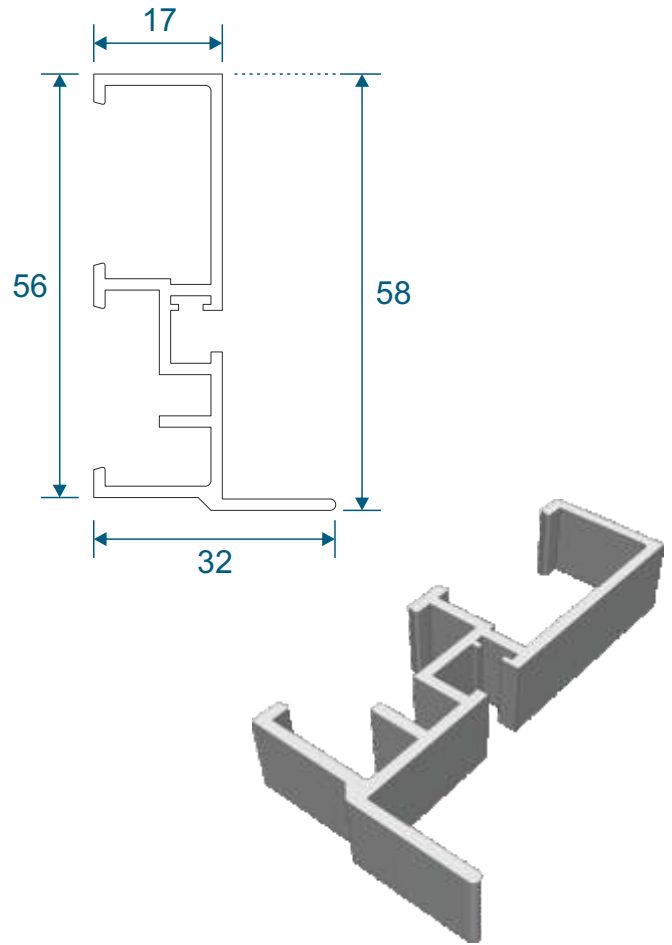
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# Outer Frame

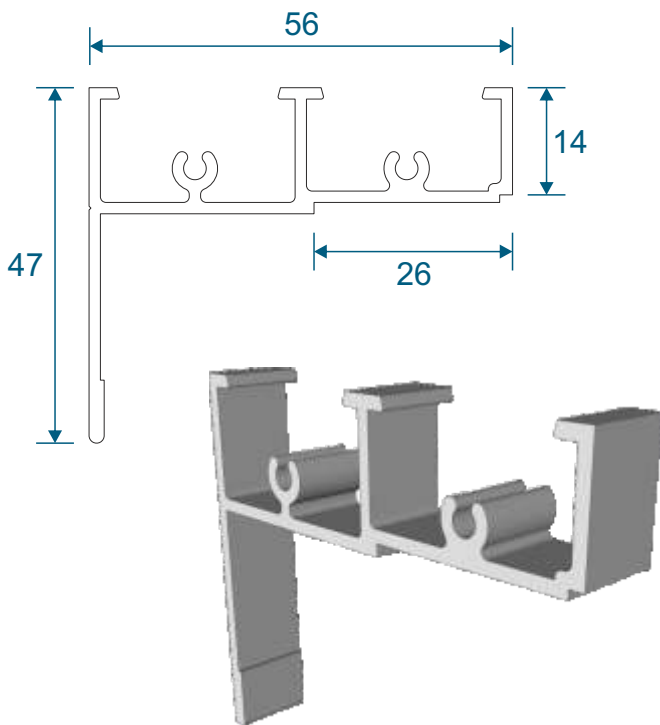
**HD100 - Outer Frame (Bottom Track)**



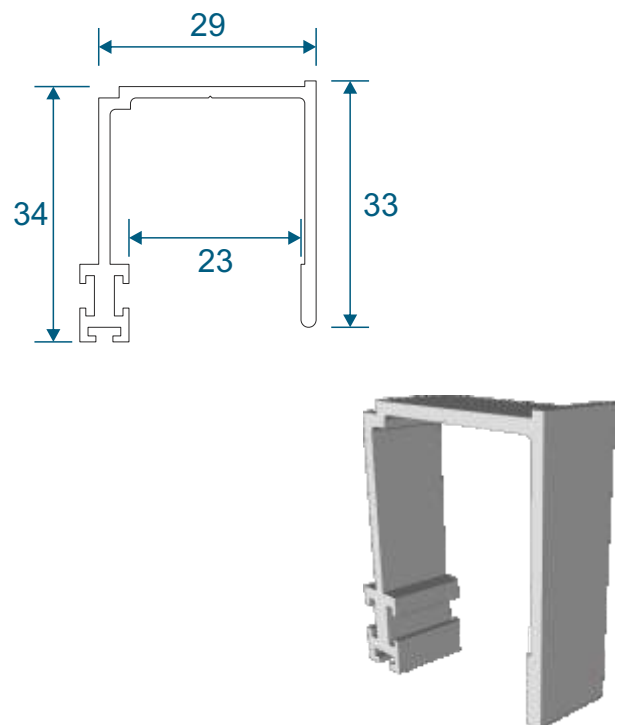
**HD97 - Outer Frame (Sides)**



**HD98 - Outer Frame (Top)**

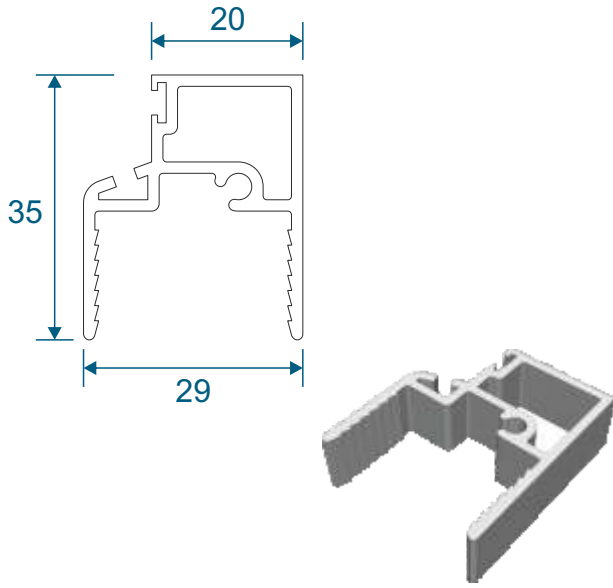


**HD99 - Outer Frame (Top Frame Adapter)**

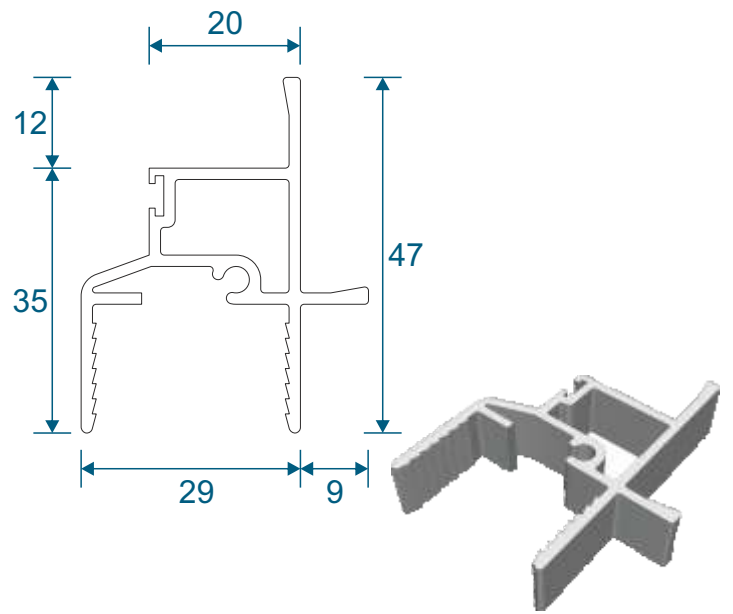


# Panel Parts

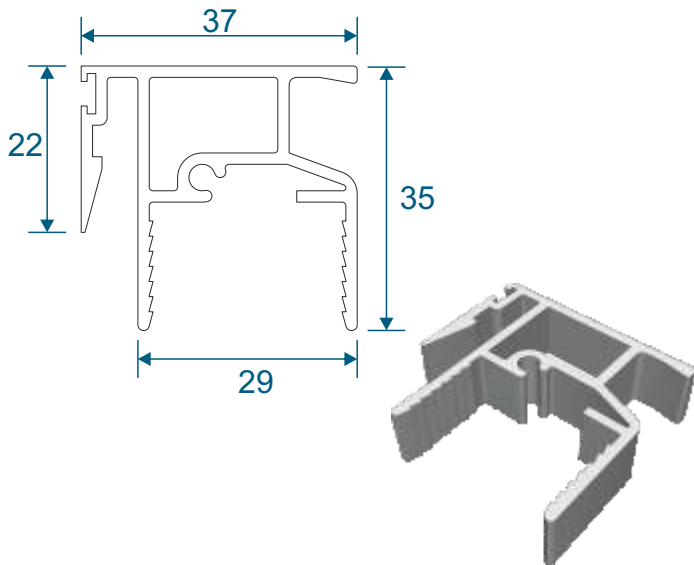
**HD46 - Panel Top & Bottom Rail**



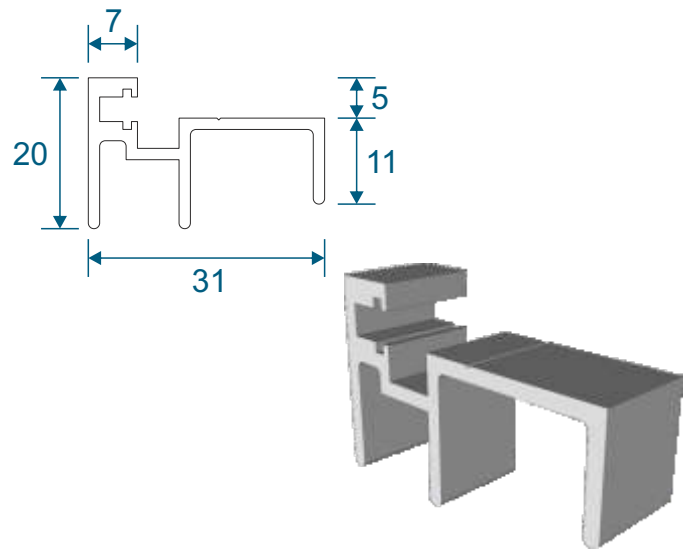
**HD47 - Panel Jamb Rails**



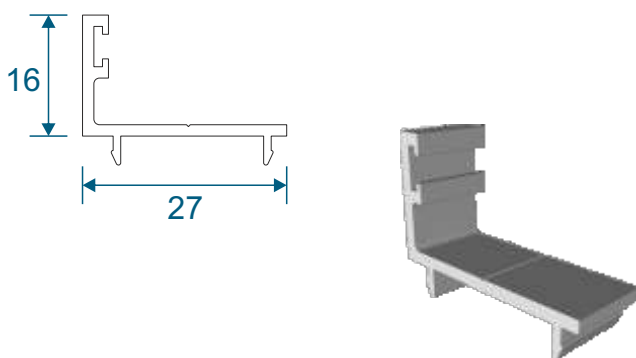
**HD45 - Panel Interlock**



**HD101 - Panel Reverse Interlock**

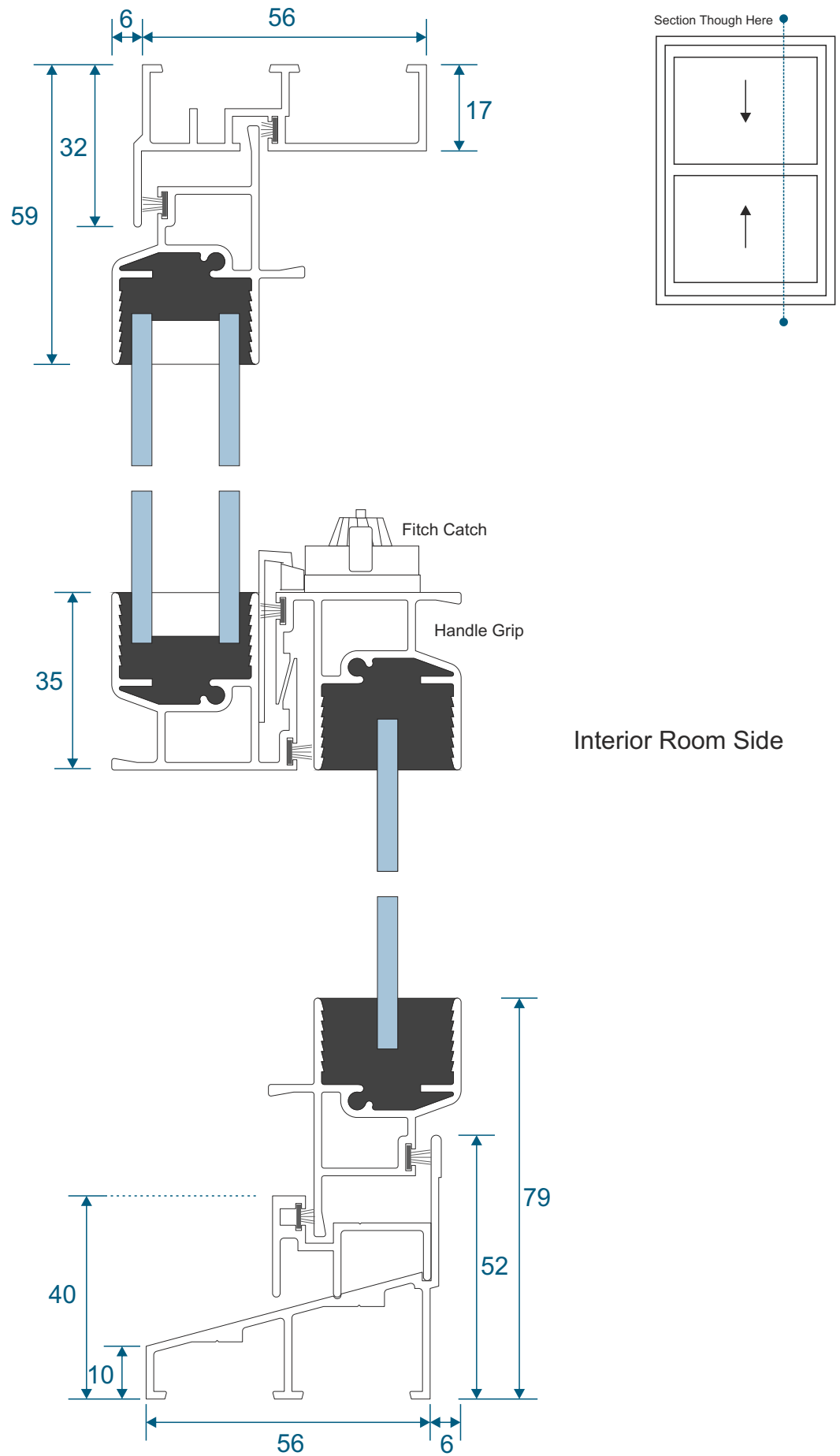


**HD102 - Odd Leg Extension**



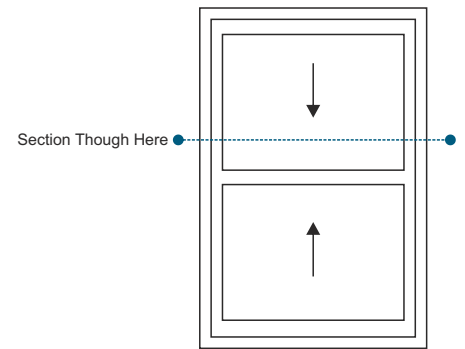
# Top, Bottom & Midrail

## Sections

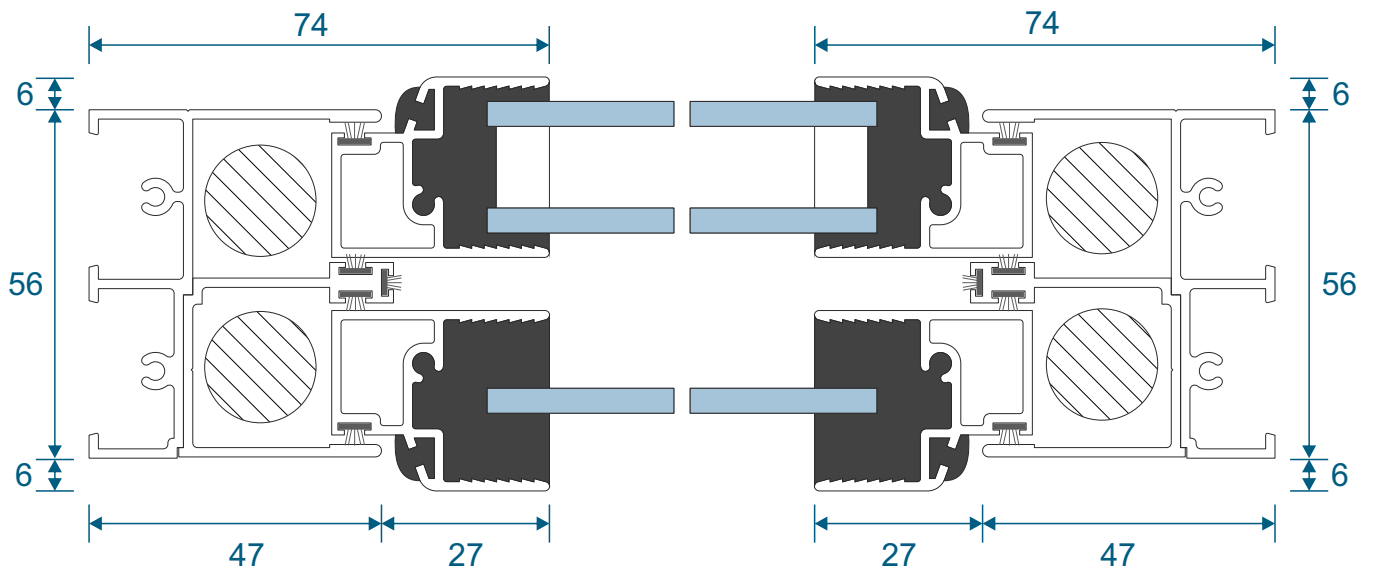


# Sides

## Sections



Prime Window Side



Interior Room Side

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